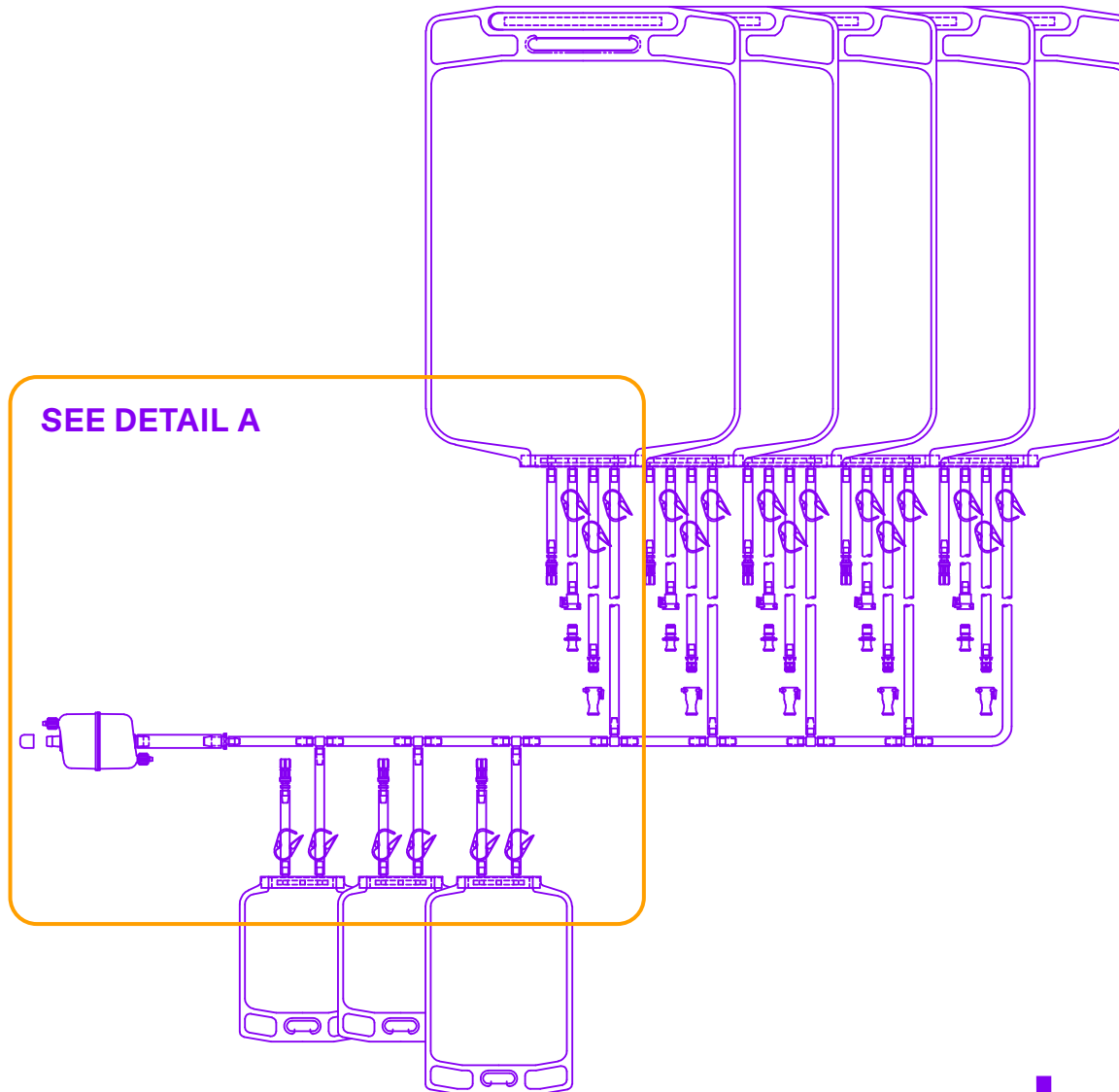


PRODUCTION NOTES

A Refer to subsequent print for BOM



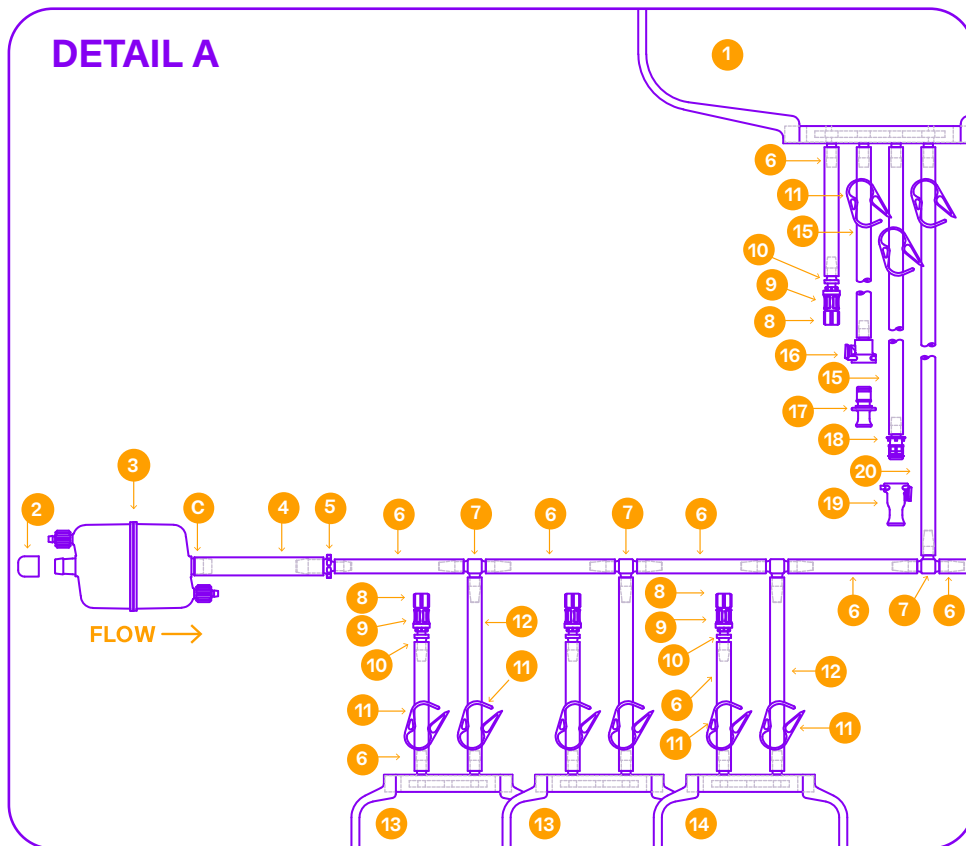
ASSEMBLY USAGE NOTES

A	Biocontainers are not rated for pressure, therefore the biocontainer within this assembly should not be pressurized. Use caution when introducing air into biocontainers to ensure that air can be properly collected or vented
B	One-Touch® Single-Use Systems User Guide Green Doc, Filter Green Docs, and Spec Sheets available for reference via meissner.com

teknova:

DESCRIPTION: 10L x 5 Manifold

DETAIL A



BILL OF MATERIALS

ITEM	DESCRIPTION	PART NO.	QTY.	MATERIAL
1	10 L End-Ported Biocontainer	B12E00104-003	5	TepoFlex®
2	Protective Cover, Medium	7591	1	Vinyl
3	Meissner Capsule Filter	CS2STW0.1-222	1	PP/EverLUX®
4	3/8" x 9/16" M-Flex™ Tubing, 4" Length	91T47G56-4	1	TPE
5	3/8" x 1/4" HB Reduction Fitting	91H02U54	1	Polypropylene
6	1/4" x 7/16" M-Flex™ Tubing, 4" Length	91T47G34-4	15	TPE
7	1/4" HB T-Fitting	91H02T44	7	Polypropylene
8	Male Luer Cap	91S30A05	8	Polycarbonate
9	Swabable Valve / Needleless Injection Site	91S91A02	8	Polycarbonate/ Silicone
10	1/4" HB x Female Luer Adapter	91A02L42	8	Polypropylene
11	Ratchet Pinch Clamp, Medium	91L01R52	21	Polypropylene
12	1/4" x 7/16" M-Flex™ Tubing, 6" Length	91T47G34-6	3	TPE
13	250 mL End-Ported Biocontainer	B12E92502-000	2	TepoFlex®
14	500 mL End-Ported Biocontainer	B12E95002-000	1	TepoFlex®
15	1/4" x 7/16" M-Flex™ Tubing, 48" Length	91T47G34-48	10	TPE
16	Coupling Body, 1/4" HB, MPC	91S33M41	5	Polycarbonate
17	Sealing Plug, MPC	91S33M02	5	Polycarbonate
18	Coupling Insert, 1/4" HB, MPC	91S33M43	5	Polycarbonate
19	Sealing Cap, MPC	91S33M04	5	Polycarbonate
20	1/4" x 7/16" M-Flex™ Tubing, 18" Length	91T47G34-18	5	TPE
21	Tamper Evident Re-closable Poly-bag (not pictured)	7620-04	18	Polyethylene
22	Bubble Wrap Poly-Bag, Medium (not pictured)	7610-08	6	Polyethylene
23	Cable Tie, Standard (not pictured)	92M93C22	69	Nylon
24	Cable Tie, Small (not pictured)	92M93C12	18	Nylon
25	Outer Packaging, Poly-Bag (not pictured)	7600-28	2	Polyethylene

PRODUCTION NOTES

B	All connections secured with a single cable tie, part no. 92M93C22 (except at 'C')
C	Connection secured with dual cable ties, part no. 92M93C22, located 180° opposite each other
D	Secure poly-bags part no. 7620-04 over swabable valve / needleless injection site & cap and secure with single cable ties, part no. 92M93C12
E	Secure poly-bags part no. 7620-04 over MPC fittings and secure with single cable ties, part no. 92M93C12
F	Filter BOM item no. 3 to be placed in bubble wrap poly-bag, part no. 7610-08, which is then sealed
G	Tubing BOM items no. 15 to be coiled, placed together (per set attached to each biocontainer) in bubble wrap poly-bags, part no. 7610-08, which are then sealed

teknova:

DESCRIPTION: 10L x 5 Manifold